Static Dissipative Polyurethane

Specifications

Temperature Range -40°F to +165°F

Vacuum Rating
To 28" Hg.

Diameter Tolerances ±.005"

Tube Markings None

Dissipative Values: per EIA Std 541

Volume Resistivity: 85A: 4x10¹⁰ ohms-cm 90A: 9.9x10° ohms-cm

Surface Resistivity: 85A: 1x10¹¹ ohms/sq 90A: 9.9x10° ohms/sq

Working Pressure 3:1 Safety Factor UV Stabilized

90A & 85A Resin Compliance 85A: FDA

Suggested Fittings

tatic electricity is a stationary charge of electricity resting on an object's surface. With plastic tubing, the charge is usually generated by friction on the exterior or interior of the tubing. The charge is typically localized. This means that a charge may exist on one part of the tube but not the entire tube. The spotty nature of the charge makes it much harder to detect. Furthermore, humans can only sense electrostatic discharge (ESD) greater than 3,500 electrostatic volts. A charge as low as 100 ESD volts can damage certain circuits meaning that electronics can be destroyed by ESD without the person even knowing it. For more information about ESD, please contact Freelin-Wade.

Freelin-Wade's Static Dissipative Polyurethane tubing is available in both a 90A durometer and an 85A durometer tube. It's made from an Ether-based polyurethane that is specially formulated to help control ESD. It should always be used in low humidity environments or when tubing is going to be near circuit boards.

Features

- Dissipates electrostatic charges with no chemical additives.
- Contains no conductive fillers and no particle emission.
- Dissipative values are permanent and cannot be washed away.
- Non-contaminating and non-outgassing.
- Ideal for low humidity environments.



85A Static Dissipative Polyurethane

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Part Number & Packaging Color Code Unit Size	OD	ID	Wall	Standard Colors	Working Pressure 75°F/25°C 150°F/65°C	lbs./ 100'	Bend Radius	Fitting
1J-413 100' Bag 1C-413 500' Reel 1B-413 1000' Reel 1A-413 2500' Reel	1/8"	1/16"	.031"	(1) 81	115 PSI 55 PSI	.48	3/16"	В
1J-430 100' Bag 1C-430 500' Reel 1B-430 1000' Reel 1A-430 2500' Reel	5/32"	5/64"	.039"	O) (2) (7) (2) 25 27 28 45 46 81	125 PSI 60 PSI	.74	3/8"	В
1J-425 100' Bag 1B-425 500' Reel 1A-425 1000' Reel	1/4"	1/8"	.062"	① 81	120 PSI 60 PSI	1.91	1/2"	В
1J-405 100' Bag 1A-405 500' Reel	3/8"	.245"	.065"	① 81	90 PSI 45 PSI	3.29	3/4"	В
Part Number & Packaging Color Code Unit Size	OD mm	ID mm	Wall mm	Standard Colors	Working Pressure 75°F/25°C 150°F/65°C	lbs./ 100'	Metric Bend Radius	Sizes Fitting
1J-458 100' Bag 1B-458 500' Reel 1A-458 1000' Reel	6	4	1	81	70 PSI 35 PSI	1.27	9.5 mm	В
1J-472 100' Bag 1A-472 500' Reel	9	6	1.5	(1) 81	80 PSI 40 PSI	2.84	19 mm	В
Variations Available	:			Coiling • Colors • Cutting • B	onding • Printing	Pack	aging •	Sizes

90A Static Dissipative Polyurethane

	Packaging Unit Size	OD	ID	Wall	Standard Colors	Working 75°F/25°C	Pressure 150°F/65°C	lbs./ 100'	Bend Radius	Fitting
1J-486-90 _ 1C-486-90 _ 10 1B-486-90 _ 10	500' Reel 000' Reel	5/32"	3/32"	.031"	0 00000	105 PSI	50 PSI	.61	3/8"	В
1J-451-90 1B-451-90 = 1A-451-90 10	500' Reel	1/4"	.160"	.045"	©	115 PSI	60 PSI	1.46	3/4"	В
1J-452-90 1A-452-90 :	100' Bag 500' Reel	3/8"	.245"	.065"	65	100 PSI	50 PSI	3.18	1"	В

								Metric	Sizes
Part Number & Packaging Color Code Unit Size	OD mm	ID mm	Wall mm	Standard Colors	Working 75°F/25°C	Pressure 150°F/65°C	lbs./ 100'	Bend Radius	Fitting
1J-486-90 <u>100' Bag</u> 1A-486-90 <u>2500' Reel</u>	4	2.4	.8	000000	105 PSI	50 PSI	.80	9.5 mm	В
1J-488-90 100' Bag 1B-488-90 500' Reel 1A-488-901000' Reel	6	4	1	0 0 0 81	90 PSI	45 PSI	1.3	12.7 mm	В
1J-489-90 _ 100' Bag 1A-489-90 _ 500' Reel	8	5	1.5	00	100 PSI	50 PSI	2.6	19 mm	В
1J-490-90 _ 50' Bag 1A-490-90 _ 500' Reel	10	6.5	1.75	65 07	100 PSI	50 PSI	3.9	22.3 mm	В
1J-491-90 _ 50' Bag 1A-491-90 _ 250' Reel	12	8	2	o	90 PSI	45 PSI	5.3	28.6 mm	В
Variations Available:				Coiling • Colors • Cutting • B	onding • I	Printing •	Pack	aging •	Sizes

Resource Guide-Chemical Resistance Chart

his information was provided to Freelin-Wade by our suppliers and other sources. It is to be used only as a general reference guide to aid in the selection of products in which chemical and material compatibility issues are a factor. This guide is not intended as a complete nor conclusive database. Freelin-Wade does not guarantee these ratings since the resistance of a material can be greatly affected by the temperature, consistency, and presence of other chemicals. Ultimately, the consumer must determine the chemical compatibility of an item based on the conditions in which the product is being used.

	PUR	PE	PVC	Nylon	Kynar
Acetic Acid, Glacial Acetic Acid, 30%	4	2	4	2	1
Acetone	4	2	4	1	4
Acetylene Alkazene	4	•	1	1	-
Aluminum Chloride (aq) Aluminum Nitrate (aq)	3	2	1 2		1
Ammonia Anhydrous	4	2	1	i	4
Ammonia Gas (cold) Ammonia Gas (hot) Ammonium Chloride (aq) 40%	4		-	1	4
Ammonium Chloride (aq) 40% Ammonium Sulfate (aq)	2	1	1	1	1
Amyl Alcohol Amyl Naphthalene	4	2	1		1
Animal Fats	1	-	-		-
Aqua Regia Arsenic Acid	3	2	3		1
Asphalt ASTM Fuel A	2	1	1		1
ASTM Fuel B	3	-	. 4		-
ASTM Fuel C Barium Chloride (aq)	3 1	1	1	1	1
Beer Beet Sugar Liquors	2	2	1	1	1
Benzene	3	4	3	1	1
Benzine Blast Furnace Gas	2	-	-	-	
Bleach Solutions Borax	4	1	1		1
Boric Acid	1	1	i	-	1
Brake Fluid Brine	2	•	3	•	1
Bromine Water	4 2	-	3	4	1
Bunker Oil Butane	1	3	3	1	1
Butter Butyl Alcohol (Butanol)	3	1	3	1	1
Butylene Calcium Chloride (aq)	4	1	1	i	1
Calcium Hydroxide (aq)	2	i	2		1
Calcium Nitrate (aq) Calcium Sulfide (aq)	1	-	1	1	1
Cane Sugar Liquors	4	- 4	1	-	1
Carbolic Acid Carbon Dioxide	1	2	1	-	1
Carbonic Acid Carbon Monoxide	4	2	1	-	1
Carbon Tetrachloride Castor Oil	4	4	4	3	1
Chlorine (dry) Chlorine (wet)	4	3	4	4	1
Chlorine (wet) Chloroform	4	3	4	3	1
Chlorox	4	ī	4	4	1
Chromic Acid 50%	1	i	2	1	1
Coal Tar (Creosote) Coconut Oil	3	i .	1	-	1
	1	1	1		-
Copper Chloride (aq)	1	2	1		1
Coke Oven Gas Copper Chloride (aq) Copper Cyanide (aq) Corn Oil	1	2	1 2		1
Coffon Seed Oil	1	1	2	4	1
Creosol (Methyl Phenol) Cychlohexane	1	4	4	1	i
Denatured Alcohol Detergent Solution	3	1	1		
Diesel Oil	2	3	1		4
Dioxane Dowtherm Oil	3	-	-	- :	-
Dry Cleaning Fluids Ethane	4	-	1	-	-
Ethyl Acrylate	4	- 2	- 3	3	1
Ethyl Alcohol (Ethanol) Ethyl Benzine	4	-	-	-	-
Ethyl Cellulose Ethyl Chloride	2	4	4		1
Ethyl Ether	3	4	4	-	1
Ethylene Chloride Ethylene Glycol ⁵ (Anti-Freeze)	4	4 1	4 1	1	1
Ethylene Oxide Ethylene Trichloride Ferric Chloride (aq) Ferric Sulfate (aq) Ferric Sulfate (aq)	4	3	3	1	1
Ferric Chloride (aq)	1	2	1		1
Ferric Sulfate (aq)	1 2	- 1	1		1
Fluroine (Liquid) Formaldehyde (RT)	4	3	4	1	1
Formic Acid Freon 11	4	2	į	4	1
Freon 12	4 1	3 1	1	1	-
Freon 22 Fuel Oil (Bunker 'C')	4 2	3	1	1	1
Gasoline (100 Octane, High Test)	3	4	3	1	1
Glue Glycerin (Glycerol)	1	1	3 1	1	1
Glycerin (Glycerol) Glycols Green Sulfate Liquor	4	-	-	1 -	-
Hexane	2	41	2 ²	-	ī
Hydraulic Oil Hydrochloric Acid (cold) 37%	1	1-3 2	1 2	4	1
Hydrochloric Acid (hot) 37%	4	-	-	4	1
Hydrofluroic Acid (Conc.) (cold) Hydrofluroic Acid (Conc.) (hot)	4	2	-	•	1
Hydrogen Gas Isobutyl Alcohol	3	1	1 -	1	1
Isooctane	3 2 4	3	1		1
Isopropyl Acetate Isopropyl Alcohol (Isopropanol)	3	1	-	1	1
Isopropyl Ether Kerosene	2 1	1 4	2	1	1
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	PUR	PE	PVC	Nylon	Kynar
Lacquers Lacquer Solvents	4	1	4		
Lard	1	i	i		1
Lavender Oil Lead Acetate (aq)	4	1	1		1
Linseed Oil Liquified Petroleum Gas	2	3	1	1	1
Lubricating Oils	1-2 ³	4	2	1	1
Lye Magnesium Chloride (aq)	4	1-4 ⁴	1-2	1	1
Magnesium Hydroxide (aq)	4	2	1	-	1
Mercury Methane	3	1	1 2	1	1
Methyl Acetate	4	2	4	1	1
Methyl Acrylate Methyl Alcohol (Methanol)	4	1	1	i	i
Methyl Butyl Ketone Methyl Chloride	4	4	1	1	1
Methylene Chloride Methyl Ethyl Ketone	4	4	4	-	1
Methyl Ethyl Ketone Methyl Isobutyl Ketone	4	2	4	1	4
Milk	4	- 1	- 1	1	1
Mineral Oil Motor Oil 20W, 10W40	1	3	1	1	1
Naphtha (Lighter Fluid)	2	4	1	1	1
Naphthalene (Moth Repellent) Natural Gas	2	2	4 1	1	1
Neatsfoot Oil Nitric Acid 70%	1	-	-	- 4	1
Nitric Acid (Dilute) 10%	3	2	1	4	1
Nitroethane	4	i	-		1
N-Octane Oleic Acid	2	1	3	1	1
Oleic Acid Oleum Spirits Olive Oil	3 1	4	4		4 1
Oxygen (cold)	1	-	-	1	1
Oxygen (cold) Oxygen (200-400F)	4		-		
Paint Thinner, Duco Perchloric Acid	4	ī	3	-	1
Perchloroethylene	2	3	3	3	1
Petroleum - Below 250F Petroleum - Above 250F	4	-	-	4	-
Phenol (Carbolic Acid) Phenyl Ethyl Ether Phosphoric Acid - 45%	3	2	3-4	4	1
Phosphoric Acid - 45%	4	1	2	2	1
Pickling Solution Picric Acid	4	1	4	3	1
Potassium Acetate (aq)	4	-	-	-	1
Potassium Chloride (aq) Potassium Cyanide (aq)	1	2	1		1
Potassium Hydroxide (aq)	4	1	1	3	4
Producer Gas Propane	1	1	1	1	1
Propyl Alcohol (Propanol)	4	ī	1	-	1
Propylene Propylene Glycol (Anti-Freeze)	3	1	3	2	1
Propylene Oxide	4	2	-	-	4
Pydraul, 10E, 29 ELT Pydraul 30E, 50E, 65E	4		-		
Pydraul, 115E	4	-		- :	
Pydraul 230E, 312C, 540C Rapeseed Oil	2	4	-	-	-
RJ-1 (MIL-F-23338 B) RP-1 (MIL-F-25576 C)	1				
Salt Water	2	1	1	1	1
Sewage Silicate Esters	1	-	-	-	1
Silicone Oils	1	1	i	•	1
Silver Nitrate Skydrol 500	1	1	1		1
Skydrol 500 Skydrol 700	4	-	-	-	
Soap Solutions Sodium Chloride (aq)	3	4	1	1	-
Sodium Hydroxide (aq)	4	1	1	2	4
Sodium Peroxide (aq) Sodium Phosphate (aq)	1	1 -	2		1
Sodium Sulfate (aq)	1	1	1		-
Soy Bean Oil Stoddard Solvent	2 1	3	1		1
Styrene (Monomer)	4	2	4	- 1	1
Sucrose Solution Sulfuric Acid (Dilute Battery Acid)	3	1	i	-	i
Sulfuric Acid (Conc) Sulfuric Acid (20% Oleum)	4	2	4		1
Sulturous Acid	4	2	1	- :	-
Tannic Acid Tetrochlorethylene	4	1 2	1		1
Toluene (Toluol)	4	3	4	1	1
Transformer Oil Transmission Fluid Type A	2		2	-	
Trichloroethane	4	4	3	3	1
Trichloroethylene Turbine Oil	4 1	3	4	3 1	1
Turpentine	4	4	4	1	1
Varnish Vinegar	3	3	4	1	1
Vinyl Chloride	4	4	4	-	1
Water Whiskey, Wines	1 2	1	1	1	1
White Oil	1	-	-	-	-
Wood Oil Xylene	3 4	4	4	1	1
Zinc Acetate (aq)	4	-			i
Zinc Chloride (aq)	2	1	T		1
1 Petroleum Base 2 Synthetic	Base =	1. Petr	oleum	Base :	= 3

Rating Scale

- 1= Little or no impact
- 2= Minor effect
- 3= Moderate effect
- 4= Severe effect

1 Petroleum Base **2** Synthetic Base = 1, Petroleum Base = 3 **3** SAE 10, 20, 30, 40, 50 = 1, Petroeum = 2

4 Calcium Hydroxide & Potassium (Hydroxide=1, Sodium Hydroxide=4) 5 See Propylene Glycol 6 See Ethylene Glycol