

Multi-Bore Polyurethane

Specifications

Temperature Range
-40°F to +125°F

Vacuum Rating
To 28" Hg.

Diameter Tolerances
±.005"

Tube Markings
None

Working Pressure
3:1 Safety Factor

UV Stabilized
85A

Resin Compliance
See Fre-Thane®
compliances on page 8

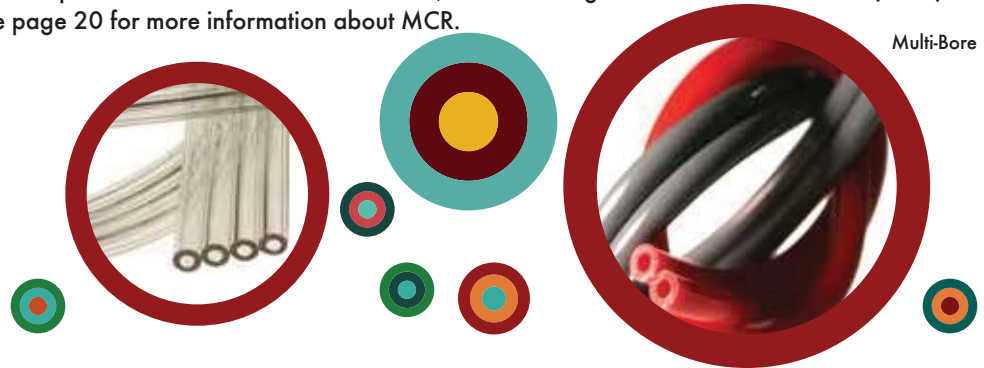
Suggested Fittings
Barb

Standard Tail Lengths
8" and 16"

Multi-Bore Polyurethane

Multi-Bore tubing is produced using our Fre-Thane® polyurethane in a single extrusion. Unlike MCR, it is made in one extrusion, which means the tube can only be made in a single color. Unlike MCR, Multi-Bore can't be separated cleanly and should not be used with push-in fittings.

If you require more colors than are listed here, consider using our Multi-Colored Ribbon (MCR). See page 20 for more information about MCR.



85A Multi-Bore Polyurethane

Part Number & Color Code	Packaging Unit Size	OD	ID	Configuration	Standard Colors	Working Pressure		lbs./100'	Fitting
						75°F/25°C	150°F/65°C		
3J-028- ____	100' Bag	1/8"	.066"	Triple Tube	10 14	125 PSI	50 PSI	1.7	B
3A-028- ____	1000' Reel								
4J-026- ____	100' Bag	1/8"	.066"	Quad Tube	10	125 PSI	50 PSI	2.2	B
4A-026- ____	500' Reel								
2J-016- ____	100' Bag	1/4"	1/8"	Twin Tube	01 05 10 27	150 PSI	60 PSI	4.1	B
2A-016- ____	500' Reel								
4J-023- ____	50' Bag	1/4"	1/8"	Quad Tube	10	150 PSI	60 PSI	8.4	B
4A-023- ____	250' Reel								

90A Multi-Bore Polyurethane

Part Number & Color Code	Packaging Unit Size	OD	ID	Configuration	Standard Colors	Working Pressure		lbs./100'	Fitting
						75°F/25°C	150°F/65°C		
2J-006- ____	100' Bag	1/8"	1/16"	Twin Tube	01 10 14	190 PSI	75 PSI	1.1	B
2B-006- ____	1000' Reel								
2A-006- ____	2000' Reel								
2J-013- ____	100' Bag	1/4"	.159"	Twin Tube	14	130 PSI	50 PSI	2.9	B
2A-013- ____	500' Reel								

Variations Available:

Coiling • Cutting • Bonding • Printing • Packaging • Sizes

Fre-Thane® Multi-Bore Polyurethane Coils

Part Number & Color Code	OD	ID	Bore/DUR	Standard Colors	Working Pressure		Material Length	Working Length	Retracted Length	Coil ID
					75°F/25°C	150°F/65°C				
2V-006- ____	1/8"	1/16"	Twin 90A	01 10 14	160 PSI	65 PSI	7'	5'	6"	3/4"
2W-016- ____	1/4"	1/8"	Twin 85A	01 05 10 27	130 PSI	50 PSI	10'	8'	12.5"	1"
4W-023- ____	1/4"	1/8"	Quad 85A	10	130 PSI	50 PSI	10'	7'	21"	1-1/4"

Variations Available:

Cutting • Printing • Packaging

Resource Guide—Chemical Resistance Chart

This information was provided to Freelin-Wade by our suppliers and other sources. It is to be used only as a general reference guide to aid in the selection of products in which chemical and material compatibility issues are a factor. This guide is not intended as a complete nor conclusive database. Freelin-Wade does not guarantee these ratings since the resistance of a material can be greatly affected by the temperature, consistency, and presence of other chemicals. Ultimately, the consumer must determine the chemical compatibility of an item based on the conditions in which the product is being used.

Rating Scale

- 1= Little or no impact
- 2= Minor effect
- 3= Moderate effect
- 4= Severe effect

	PUR	PE	PVC	Nylon	Kynar
Acetic Acid, Glacial	4	2	4	-	1
Acetic Acid, 30%	4	1	4	2	1
Acetone	4	2	4	1	4
Acetylene	1	4	1	1	1
Alkazene	4	-	-	-	-
Aluminum Chloride (aq)	3	2	1	-	1
Aluminum Nitrate (aq)	3	-	2	-	1
Ammonia Anhydrous	4	2	1	-	4
Ammonia Gas (cold)	3	-	3	1	4
Ammonia Gas (hot)	4	-	-	1	4
Ammonium Chloride (aq) 40%	2	1	1	-	1
Ammonium Sulfate (aq)	1	1	1	1	1
Amyl Alcohol	4	2	1	-	1
Amyl Naphthalene	4	-	-	-	-
Animal Fats	1	2	-	-	-
Aqua Regia	4	2	3	-	-
Arsenic Acid	3	2	1	-	1
Asphalt	2	1	1	-	1
ASTM Fuel A	2	-	-	-	-
ASTM Fuel B	3	-	-	-	-
ASTM Fuel C	3	1	4	-	-
Barium Chloride (aq)	1	2	1	1	1
Beer	2	2	1	1	1
Beet Sugar Liquors	4	1	1	-	1
Benzene	3	4	3	1	1
Benzine	2	-	-	-	-
Blast Furnace Gas	4	-	-	-	-
Bleach Solutions	4	1	1	-	1
Borax	1	1	1	-	1
Boric Acid	1	1	1	-	1
Brake Fluid	4	-	-	-	1
Brine	2	-	3	-	1
Bromine Water	4	-	3	4	1
Bunker Oil	2	-	-	-	-
Butane	1	3	3	1	1
Butter	1	-	-	-	-
Butyl Alcohol (Butanol)	3	1	3	1	1
Butylene	4	1	1	-	1
Calcium Chloride (aq)	1	1	3	1	1
Calcium Hydroxide (aq)	2	1	2	-	1
Calcium Nitrate (aq)	1	-	1	1	1
Calcium Sulfide (aq)	1	-	-	-	-
Cane Sugar Liquors	4	-	1	-	1
Carbolic Acid	3	4	3	-	-
Carbon Dioxide	1	2	1	-	1
Carbonic Acid	4	2	1	-	-
Carbon Monoxide	1	2	1	-	1
Carbon Tetrachloride	4	4	4	3	1
Castor Oil	1	1	1	-	1
Chlorine (dry)	4	3	4	4	1
Chlorine (wet)	4	3	-	4	1
Chloroform	4	4	4	3	1
Chlorox	4	-	-	-	-
Chromic Acid 50%	4	1	4	4	1
Citric Acid	1	1	2	1	1
Coal Tar (Creosote)	3	-	-	-	-
Coconut Oil	2	1	1	-	1
Cod Liver Oil	1	1	1	-	-
Coke Oven Gas	4	-	-	-	-
Copper Chloride (aq)	1	2	1	-	1
Copper Cyanide (aq)	1	2	1	-	1
Corn Oil	1	1	2	-	1
Cotton Seed Oil	1	1	2	-	1
Creosol (Methyl Phenol)	4	4	4	4	1
Cyclohexane	1	4	4	1	1
Denatured Alcohol	4	-	-	-	-
Detergent Solution	3	1	1	-	-
Diesel Oil	2	3	1	-	-
Dioxane	4	3	-	-	4
Dowtherm Oil	3	-	-	-	-
Dry Cleaning Fluids	4	-	-	-	-
Ethane	1	-	1	-	-
Ethyl Acrylate	4	-	-	-	1
Ethyl Alcohol (Ethanol)	4	2	3	3	1
Ethyl Benzene	4	-	-	-	-
Ethyl Cellulose	2	-	-	-	-
Ethyl Chloride	4	4	4	-	1
Ethyl Ether	3	4	4	-	1
Ethylene Chloride	4	4	4	-	-
Ethylene Glycol ² (Anti-Freeze)	2	1	1	1	1
Ethylene Oxide	4	3	3	1	1
Ethylene Trichloride	4	4	-	-	-
Ferric Chloride (aq)	1	2	1	-	1
Ferric Nitrate (aq)	1	2	1	-	1
Ferric Sulfate (aq)	2	1	1	-	1
Fluorine (Liquid)	4	3	4	4	1
Formaldehyde (RT)	4	2	1	1	1
Formic Acid	4	2	1	4	1
Freon 11	4	3	1	-	-
Freon 12	1	1	1	1	-
Freon 22	4	-	1	1	-
Fuel Oil (Bunker 'C')	2	3	1	-	1
Gasoline (100 Octane, High Test)	3	4	3	1	1
Glue	1	1	3	-	1
Glycerin (Glycerol)	1	1	1	1	1
Glycols	4	-	-	1	-
Green Sulfate Liquor	1	-	-	-	-
Hexane	2	4 ¹	2 ²	-	1
Hydraulic Oil	1	1-3	1	-	-
Hydrochloric Acid (cold) 37%	4	2	2	4	1
Hydrochloric Acid (hot) 37%	4	-	-	4	1
Hydrofluoric Acid (Conc.) (cold)	4	2	-	-	1
Hydrofluoric Acid (Conc.) (hot)	4	-	-	-	1
Hydrogen Gas	1	1	1	1	1
Isobutyl Alcohol	3	1	-	-	1
Isocetane	2	3	1	-	1
Isopropyl Acetate	4	3	4	-	-
Isopropyl Alcohol (Isopropanol)	3	1	-	1	1
Isopropyl Ether	2	1	2	-	1
Kerosene	1	4	2	1	1

	PUR	PE	PVC	Nylon	Kynar
Lacquers	4	1	4	-	-
Lacquer Solvents	4	1	3	-	-
Lard	1	1	1	-	1
Lavender Oil	4	-	-	-	-
Lead Acetate (aq)	4	1	1	-	1
Linseed Oil	2	3	1	1	1
Lubricated Petroleum Gas	1	-	-	1	-
Lubricating Oils	1-2 ³	4	2	1	1
Lye	4	1-4 ⁴	1-2	-	-
Magnesium Chloride (aq)	1	2	1	1	1
Magnesium Hydroxide (aq)	4	2	1	-	1
Mercury	1	1	1	1	1
Methane	3	-	2	1	1
Methyl Acetate	4	2	4	1	1
Methyl Acrylate	4	-	-	-	1
Methyl Alcohol (Methanol)	4	1	1	1	1
Methyl Butyl Ketone	4	-	1	-	-
Methyl Chloride	4	4	4	1	1
Methylene Chloride	4	4	4	-	1
Methyl Ethyl Ketone	4	2	4	1	4
Methyl Isobutyl Ketone	4	3	4	1	4
Milk	4	1	1	1	1
Mineral Oil	1	3	1	1	1
Motor Oil 20W, 10W40	2	3	2	1	1
Naphtha (Lighter Fluid)	2	4	1	1	1
Naphthalene (Moth Repellent)	2	2	4	1	1
Natural Gas	2	-	1	-	1
Neatsfoot Oil	1	-	-	-	-
Nitric Acid 70%	4	2	-	4	1
Nitric Acid (Dilute) 10%	3	2	1	4	1
Nitroethane	4	-	-	-	1
N-Octane	4	1	-	-	1
Oleic Acid	2	1	3	1	1
Oleum Spirits	3	4	4	-	4
Olive Oil	1	1	-	-	1
Oxygen (cold)	1	-	-	1	1
Oxygen (200-400F)	4	-	-	-	-
Paint Thinner, Duco	4	-	-	-	-
Perchloric Acid	4	1	3	-	1
Perchloroethylene	4	4	3	3	1
Petroleum - Below 250F	2	3	-	-	1
Petroleum - Above 250F	4	-	-	4	-
Phenol (Carbolic Acid)	3	2	3-4	4	1
Phenyl Ethyl Ether	4	-	-	-	-
Phosphoric Acid - 45%	4	1	2	2	1
Pickling Solution	4	-	-	-	-
Picric Acid	2	1	4	3	1
Potassium Acetate (aq)	4	-	-	-	1
Potassium Chloride (aq)	1	2	1	-	1
Potassium Cyanide (aq)	1	2	1	-	1
Potassium Hydroxide (aq)	4	1	1	3	4
Producer Gas	1	1	1	-	-
Propane	1	4	1	1	1
Propyl Alcohol (Propanol)	4	1	1	-	1
Propylene	4	-	2	-	-
Propylene Glycol (Anti-Freeze)	3	1	3	2	1
Propylene Oxide	4	2	-	-	4
Pydraul, 10E, 29 ELT	4	-	-	-	-
Pydraul 30E, 50E, 65E	4	-	-	-	-
Pydraul, 115E	4	-	-	-	-
Pydraul 230E, 312C, 540C	4	-	-	-	-
Rapeseed Oil	2	4	-	-	-
RJ-1 (MIL-F-23338 B)	1	-	-	-	-
RE-1 (MIL-F-25576 C)	1	-	-	-	-
Salt Water	2	1	1	1	1
Sewage	1	-	-	-	1
Silicate Esters	1	-	-	-	-
Silicone Oils	1	1	1	-	1
Silver Nitrate	1	1	1	-	1
Skydrol 500	4	-	-	-	-
Skydrol 700	4	-	-	-	-
Soap Solutions	3	4	1	1	-
Sodium Chloride (aq)	1	1	1	1	-
Sodium Hydroxide (aq)	4	1	1	2	4
Sodium Peroxide (aq)	4	1	2	-	1
Sodium Phosphate (aq)	1	-	-	-	1
Sodium Sulfate (aq)	1	1	1	-	-
Soy Bean Oil	2	1	1	-	1
Stoddard Solvent	1	3	3	-	-
Styrene (Monomer)	4	-	4	1	1
Sucrose Solution	4	2	-	-	-
Sulfuric Acid (Dilute Battery Acid)	3	1	1	-	1
Sulfuric Acid (Conc)	4	2	4	-	1
Sulfuric Acid (20% Oleum)	4	-	4	-	4
Sulfurous Acid	4	2	1	-	-
Tannic Acid	4	1	1	-	1
Tetrachlorethylene	4	2	4	-	-
Toluene (Toluol)	4	3	4	1	1
Transformer Oil	2	-	2	-	-
Transmission Fluid Type A	2	-	-	-	-
Trichloroethane	4	4	3	3	1
Trichloroethylene	4	4	4	3	1
Turbine Oil	1	3	1	1	-
Turpentine	4	4	4	1	1
Varnish	3	3	4	-	1
Vinegar	2	1	1	1	1
Vinyl Chloride	4	4	4	-	1
Water	1	1	1	1	1
Whiskey, Wines	2	1	1	1	1
White Oil	1	-	-	-	-
Wood Oil	3	-	-	-	-
Xylene	4	4	4	1	1
Zinc Acetate (aq)	4	-	-	-	1
Zinc Chloride (aq)	2	1	1	1	1

1 Petroleum Base 2 Synthetic Base = 1, Petroleum Base = 3

3 SAE 10, 20, 30, 40, 50 = 1, Petroleum = 2

4 Calcium Hydroxide & Potassium (Hydroxide=1, Sodium

Hydroxide=4) 5 See Propylene Glycol 6 See Ethylene Glycol