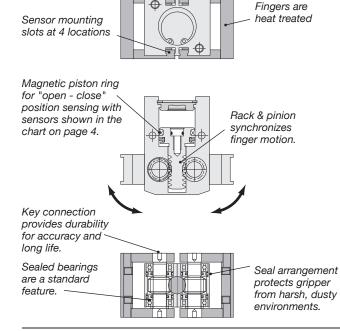
Bore Sizes

FABCO-AIR FKHW Series Double Acting 180° Rack & Pinion Style Pneumatic Gripper

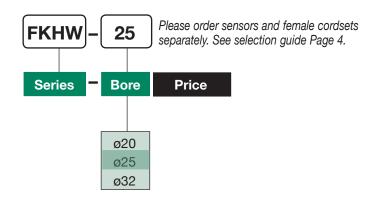


Features

- 1. Magnetic piston is standard feature.
- 2. Adding optional sensors enable "open" and "close" position sensing.
- 3. Rack and pinion design synchronizes finger motion.
- 4. Fingers are heat treated for durability.
- 5. All bearings are sealed for longer operational life.
- 6. Compact design make grippers ideal for handling various sized workpieces in confined areas.
- 7. Gripper body is hardcoated aluminum ensuring abrasion and corrosion resistance.
- 8. No extra lubrication required.



How to Order



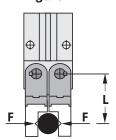
Specifications

Media	Compressed air	
Operating pressure	0.15 MPa (22 psi) to 0.7 MPa (101 psi)	
Ambient & media temperature	-10°C(14°F) ~ +60°C(140°F)	
Lubrication	None required or use ISO VG32	
Repeatability	±0.2 mm	
Max. operating frequency	60 c.p.m. (30 c.p.m. for 32 bore)	
Effective gripping force	See pg.2	

FABCO-AIR

Determine Effective Grip Force

Figure 1



• The effective gripping force shown in the graph to the right is expressed as "F", which is the applied force of one finger, when both fingers and attachments are in full contact with the workpiece as shown in Figure 1.

0.2 MPa = 29 psi

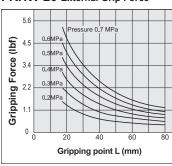
0.3 MPa = 43 psi

0.4 MPa = 58 psi 0.5 MPa = 72 psi

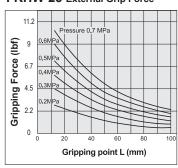
0.6 MPa = 87 psi

0.7 MPa = 101 psi

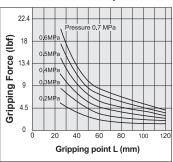
FKHW-20 External Grip Force



FKHW-25 External Grip Force

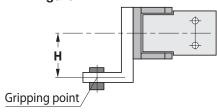


FKHW-32 External Grip Force



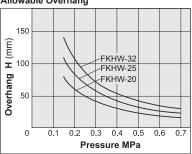
Determine Effective Grip Point

Figure 2



- Workpiece should be held at a point below the range of overhanging distance "H" for a given pressure indicated in the graph on the right.
- When the workpiece is held at a point beyond the recommended range for a given pressure, it may cause an adverse effect on the product life.

Allowable Overhang



Dimensions (mm)

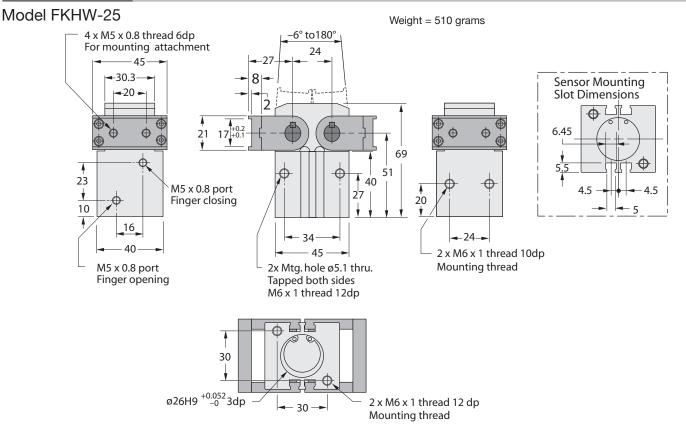
Model FKHW-20 Weight = 300 grams 4 x M4 x 0.7 thread 5dp -5° to180° For mounting attachment 30 18 Sensor Mounting Slot Dimensions 20 2x Mtg. hole ø4.2 thru. Tapped both sides M5 X 0.8 thread 10 dp 27 M5 x 0.8 port Finger closing 2 x M5 x 0.8 thread M5 x 0.8 port 7dp Mounting thread Finger opening 2 x M5 x 0.8 thread 10 dp 36 Mounting thread Ø21^{+0.05}dp3

Page 2

FKHW Series

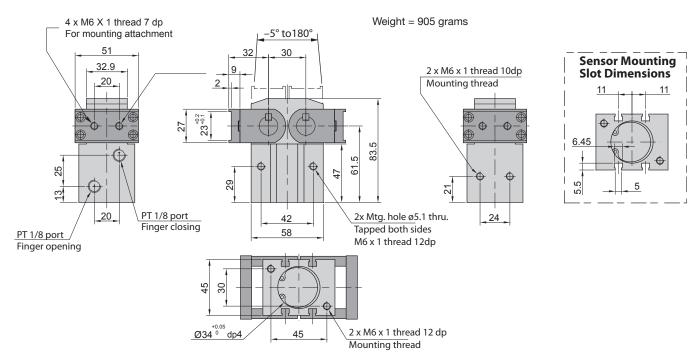
180° Rack & Pinion Style Pneumatic Gripper

Dimensions (mm)



Dimensions (mm)

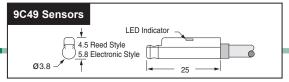
Model FKHW-32



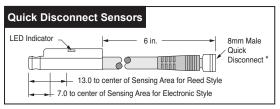


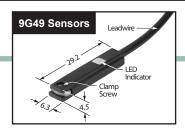
- 3716 N.E. 49th Avenue Gainesville, FL 32609-1699
- Telephone (352) 373-3578 Fax (352) 375-8024
- E-Mail service@fabco-air.com www.fabco-air.com

Position Sensors



All 9C49 sensors feature surge protection, polarity protection, LED indicator, and extremely fast switching speeds.





Length Part No.	Price
1 Meter CFC-1M	-
2 Meters CFC-2M	-
5 Meters CFC-5M	-

de	9G49 Sensor Selection Guide		Prewired 9 ft. Leadwire	Quick Disconnect*
3 mm w	Sensor Type	Electrical Characteristics	Part No. Price	Part No. Price
	Reed (LED)	5-120 VDC/VAC, 0.03 Amp max, 0.005 AMP min, 4 Watt max., 2.0 voltage drop	9G49-000-002	9G49-000-302
	Electronic (LED)	Sourcing PNP 5-28 VDC, 0.20 Amp max current, 1.5 voltage drop	9G49-000-031	9G49-000-331
9	Electronic (LED)	Sinking NPN 5-28 VDC, 0.20 Amp max current, 1.5 voltage drop	9G49-000-032	9G49-000-332

4 mm round		9C49 Sensor Selection Guide	Prewired 9 ft. Leadwire	Quick Disconnect*
	Sensor Type	Electrical Characteristics	Part No. Price	Part No. Price
	Reed (LED)	5-120 VDC/VAC, 0.04 Amp Max current, 4 Watt Max., 2.5 voltage drop	9C49-300-002	9C49-300-302
	Electronic (LED)	Sourcing PNP 5-28 VDC, 0.2 Amp Max current, 6 Watt max., 0.5 voltage drop	9C49-300-031	9C49-300-331
	Electronic (LED)	Sinking NPN 5-28 VDC, 0.2 Amp Max current, 6 Watt max., 0.5 voltage drop	9C49-300-032	9C49-300-332

Using 9C49 Sensors on these FKHW Grippers requires use of an adapter #TD11046 (included with 9C49-300-xxx sensors) which allows fitting these 4mm round sensors into any of the sensor slots. The adapter is also available separately at no charge.

You may also be interested in these other gripper products

detailed in the Fabco Catalog Library



Angular Grippers Catalog #FKA-09



High Closing Force Angular Grippers Catalog #FKHC-10



Toggle Type Angular Grippers Catalog #FKHT-10



Wide & Narrow Parallel Grippers - Catalogs #FKHZ-10 & #FKHO-10



Wide Opening Parallel Grippers Catalog #FKHL-10



3 Series of Angular & Parallel Motion Grippers Catalog #GR8



3 Jaw Parallel Motion Grippers Catalog #FKHS