

## SEALS REPAIR KIT

# SRK250

*Humphrey*

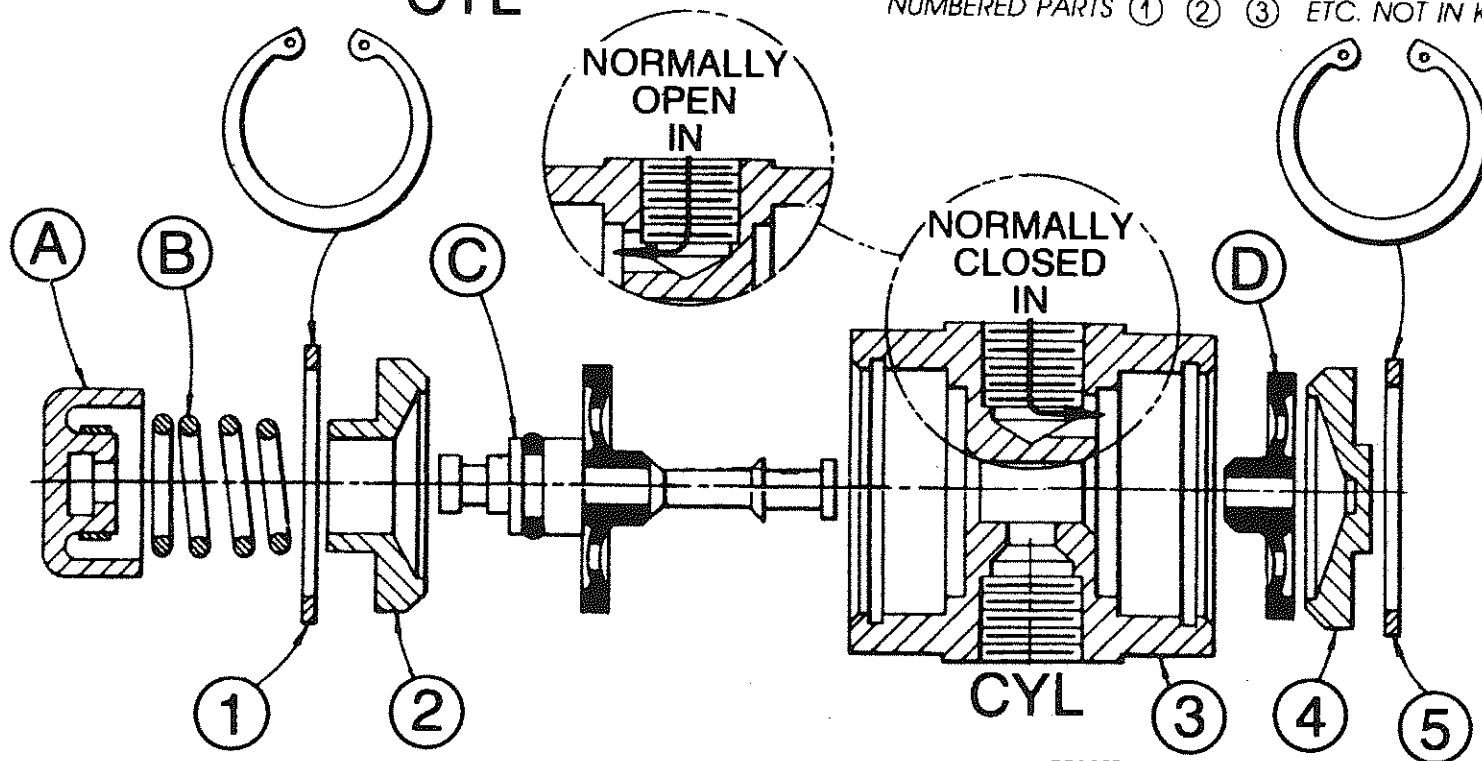
KILGORE AT SPRINKLE ROAD  
KALAMAZOO, MICHIGAN 49003

REPAIRS SEALS ON ANY:  
250C, F, P, T OLD STYLE  
\*250-4F, \*250-4H

\*ORDER TWO KITS TO REPAIR BOTH SIDES OF VALVE  
141-3

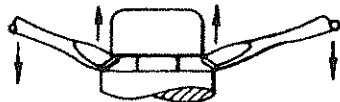
LETTERED PARTS (A) (B) (C) ETC. IN KIT

NUMBERED PARTS (1) (2) (3) ETC. NOT IN KIT

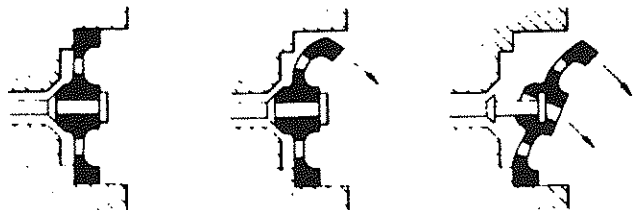


### DISASSEMBLY PROCEDURE

1. Remove Button **A** as SHOWN.



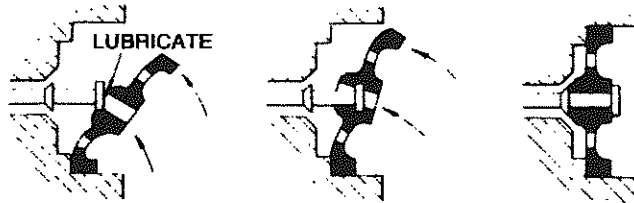
2. Remove Retaining Ring **5** and End Cap **4**.
3. Remove Diaphragm **D** as SHOWN.



4. Remove Retaining Ring **1**, and End Cap **2**.
5. Remove Main Stem and Diaphragm Assembly **C** NOTING relationship to "IN" port to insure correct reassembly.

### REASSEMBLY PROCEDURE

1. Insert New Main Stem and Diaphragm Assembly **C** into Valve Body **3** in correct relationship to "IN" port.
2. Assemble New Diaphragm **D** to Main Stem as SHOWN. (Use diaphragm with red marking on edge on Normally Open Valve Only).



3. Add End Cap **4** and Retaining Ring **5**.
4. Add End Cap **2** and Retaining Ring **1**.
5. Assemble Spring **B** and Button **A** with LARGE END of SPRING IN BUTTON. Push down until Button "Snaps" into place.

**NOTE:** 1-Diaphragm w/red marking on edge will be UN-USED on Normally Closed Valve.  
2-Diaphragm w/no marking will be UN-USED on Normally Open Valve.

